



# PRODUCT GUIDE





# SUSTAINABLE

## AT OUR CORE

**At Steel Dynamics**, we take pride in our intentionally sustainable approach. Our commitment to all aspects of sustainability is embedded in our founding principles—valuing our teams, our partners, our communities, and our environment. Our steelmaking operations exclusively use electric arc furnace (EAF) technology with recycled ferrous scrap as the primary input, producing lower-carbon-emission quality steel products for our customers and driving returns for our shareholders. Additionally, our company-wide performance-based incentive programs encourage our teams to create innovative solutions to increase efficiencies, reduce raw material usage, reuse secondary materials, and promote material conservation and recycling.

We are taking further action to reduce our environmental footprint through our 2025, 2030, and 2050 goals for greenhouse gas (GHG) emissions and renewable energy usage. With our EAF steelmaking and circular manufacturing model, Steel Dynamics is already a leader in the industry, and with our new goals, we are raising the bar even further for sustainable steelmaking.

# WHAT WE HAVE TO OFFER

Included in this brochure is a brief overview of the wide array of high-quality products and services currently available from Steel Dynamics and its subsidiaries in building-component manufacturing and recycling. We also offer a variety of value-added services with many of our steel products. What isn't discussed here is something that goes without saying among our many longtime clients—our top-notch customer service.

Please visit [steeldynamics.com](http://steeldynamics.com) for direct access to all our divisions' products and services.

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# STEEL OPERATIONS

## STRUCTURAL AND RAIL

### END MARKETS

**Wide-flange beams** and **structural shapes** are used primarily in construction: commercial and industrial buildings; bridges; skyscrapers; hospitals; airport terminals; stadiums; parking garages; office buildings; and distribution centers. They are used in energy projects, such as refineries, bio-diesel and ethanol plants, and other processing facilities; as well as in the manufacture of truck, trailer, and RV frames. **H-piling** supports such structures as bridges, roads, and oil and natural-gas pipelines.

**Rail** is used in railway track by Class 1 railroads, short lines, commuter lines, and industrial plants.

**Rebar** is used in various concrete, building, and highway applications.



### Products

- A** Wide-Flange, Standard, and M-beams  
Web-height from 4 to 36 inches
- B** H-piling
- C** Rail
- D** Structural Shapes (channels shown here)
- E** Angles
- F** Rebar
- G** Smooth Rounds

### Detail

We produce wide-flange and standard beams in a wide range of web heights and weights, cut to standard or custom lengths up to 120 feet; H-piling in various sizes and weights up to 120 feet in length; M-beams used primarily in manufactured housing; angles ranging from 5x3 to 8x8 inches; Rail in various sizes up to 320 feet in length and welded rail up to 1,650 feet in length; and Nos. 3 through 8 rebar in industry standard lengths and compact spooled coils up to 5.5 NT in weight.

### STRUCTURAL AND RAIL DIVISION

2601 County Road 700 East  
Columbia City, Indiana 46725

(260) 625-8100  
(866) 740-8700

# STEEL OPERATIONS

## ENGINEERED BAR PRODUCTS

### END MARKETS

**Round bars** are most frequently used to make parts—such as gears, shafts, axles, and flywheels—for rotating machinery applications. **Round-cornered squares** are mainly used in forging steel parts. Typically, our high-strength carbon and alloy-steel bars are custom-formulated for specific applications in heavy construction equipment, automobiles and trucks, agricultural equipment, mining, and marine drive systems.

We also engineer and produce round bars for the manufacture of seamless pipe and tubing used in oil drilling, military, and other applications.



### Products

- A** Finished Bar
- B** Rounds
- C** Round-cornered squares

### Detail

We produce engineered Special Bar Quality (SBQ) steel in round bars ranging from 7/8-inch to 9-inch diameters and round-cornered SBQ squares in sizes from 2-3/4 to 8 inches.

We provide such bar-finishing services as heat-treating, turning, straightening, polishing, chamfering, and precision saw-cutting, as well as non-destructive testing services. We also occasionally produce No. 7 to No. 18 rebar.

### ENGINEERED BAR PRODUCTS DIVISION

8000 North County Road 225 East  
Pittsboro, Indiana 46167

(317) 892-7000  
(877) 683-BARS

# STEEL OPERATIONS

## MERCHANT BAR – Roanoke Bar Division

### END MARKETS

**Merchant bars** are used primarily in light commercial construction and in joist manufacturing. They are also used in the fabrication of industrial and commercial equipment and by OEM customers in the manufacture of a wide variety of products, such as utility trailers, agricultural equipment and implements, material-handling equipment, and specialized transportation and manufacturing equipment. Billets are used in manufacturing rolled steel and in forging steel parts.



### Products

- A** Angles
- B** Channels
- C** Flat bars
- D** Rounds and rebar

### Detail

We produce a broad range of standard carbon-steel merchant-bar products: angles ranging from 1 to 4 inches, 3- and 4-inch channels, flats from 1 to 6 inches wide, round bars up to 1.5 inches in diameter, and Nos. 4 through 11 rebar. These products are sold in industry-standard lengths. We also market steel billets.

**ROANOKE BAR DIVISION**  
P. O. Box 13948,  
Roanoke, Virginia 24038-3948

102 Westside Boulevard, NW  
Roanoke, Virginia 24017  
(540) 342-1831  
(800) 753-3532

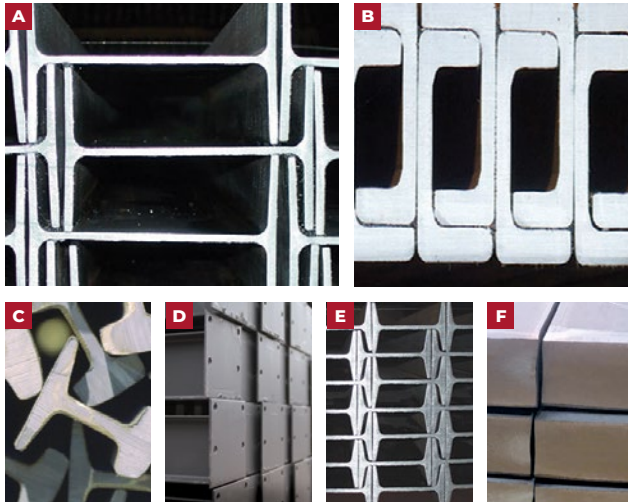
## STEEL OPERATIONS

### SPECIALTY SHAPES & LIGHT STRUCTURAL

STEEL – Steel of West Virginia/Kentucky Electric

#### END MARKETS

**Specialty shapes** serve a wide range of OEM customers, including truck trailer and truck body manufacturers, industrial lift truck manufacturers, and off-highway equipment manufacturers. We also make **rail** and **related rail products** for mining applications, light rail systems, and crane rail systems. **Our standard merchant shapes** are primarily used in the construction industry, by rack manufacturers, and in such applications as manufactured housing and recreational vehicles, highway guardrail posts, and in the solar industry as posts on solar farms. A relatively new product is **bulb flats**, which are used in the shipbuilding industry.



#### Products

- A** Guardrail posts/Solar beams
- B** Industrial truck components
- C** Mine rail/Crane rail
- D** Truck trailer crossmembers
- E** Merchant sections
- F** Flat bar

#### Detail

We produce a wide variety of carbon steel specialty shapes, a line of standard merchant bars and light structural shapes, and truck trailer beams that we weld and fabricate for the customer. Our specialty shapes, including distinctive asymmetric shapes only we produce, are often custom-engineered to meet our OEM customers' requirements. Flat bar from 2 to 12 inches in width and various thicknesses from 1/4 up to 3 inches on certain bars.

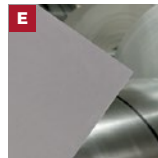
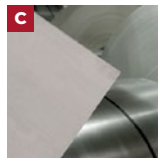
**STEEL OF WEST VIRGINIA**  
P.O. Box 2547  
Huntington, West Virginia 25726

17th Street and 2nd Avenue  
Huntington, West Virginia 25703  
(304) 696-8200  
(800) 624-3492

# STEEL OPERATIONS

## FLAT ROLLED STEEL – Flat Roll Group

Products		Thickness (in)	Width (in)	Coating Weights
Hot-Rolled	<b>A</b> Hot-rolled bands	.042 – 1.00	36 – 84	N/A
	<b>B</b> Floor plate	.075 – .500	36 – 84	N/A
	<b>C</b> Pickled hot-rolled steel sheet	.039 – .500	36 – 78	N/A
Plate	<b>D</b> Coiled plate / cut-to-length plate	.187 – 1.00	48 – 84	N/A
Cold-Rolled	<b>E</b> Cold-rolled fully-processed, FH, HH,QH	.008 – .100	36 – 78	N/A
Metallic Coated	<b>F</b> Hot-rolled, galvanized steel sheet	.042 – .160	36 – 76	G30 – G235
	Hot-rolled, galvanized steel sheet	.042 – .160	36 – 72	A40 – A60
	<b>G</b> Cold-rolled, galvanized steel sheet	.0073 – .096	36 – 76	G30 – G235
	Cold-rolled, galvanized steel sheet	.023 – .081	36 – 72.5	A30 – A60
	<b>H</b> GALVALUME® steel sheet	.012 – .050	36 – 76	AZ35 – AZ60
	<b>I</b> Galfan® steel sheet	.012 – .160	24 – 61	GF15 – GF115
	<b>J</b> Aluminized Type 1 steel sheet	.012 – .130	36 – 72.5	T1-13 – T1-60
	Aluminized Type 2 steel sheet	.012 – .160	36 – 72.5	T2-65 – T2-100
Painted Steel	<b>K</b> Painted steel sheet <small>Available on HR, CR, HDG, and GALVALUME®</small>	.012 – .080	36 – 72	Various
Printed Steel	<b>L</b> TruSteel HD® printed steel sheet <small>Available on CR, HDG, and GALVALUME®</small>	.013 – .030	36 – 60	Various



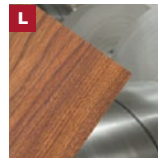
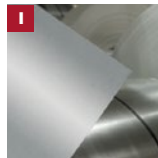
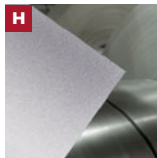
HR = Hot-rolled, CR = Cold-rolled, HDG = Hot-dipped galvanized.  
Some thickness, width, and grade limitations apply —  
not all products are available from all facilities.



# STEEL OPERATIONS

## FLAT ROLLED STEEL – Flat Roll Group

Specifications	Butler	J'ville	Columbus	Heartland	The Techs	Sinton
CS, DS, SS, HSLA, UHSS, A36, A414, A606, JIS, SAE, API	•		•			•
CS, HSLA, SS, A36	•		•			•
CS, DS, SS, HSLA, UHSS, A36, A414, A606, JIS, SAE	•		•	•		•
A36, A414, A455, A516, A572, A588, A656, A709, A786, A871						•
CS, DS, DDS, EDDS, SS, HSLA, A606, JIS, SAE, BH, A109	•		•	•		•
CS, FS, SS, HSLA, SAE, A929	•		•		•	•
CS, FS, SS, HSLA, SAE	•		•			
CS, FS, DDS, EDDS, SS, HSLA, SAE, DP	•	•	•	•	•	•
CS, FS, DDS, EDDS, SS, HSLA, SAE, DP	•		•			
CS, FS, SS		•	•	•		•
CS, FS, DDS, EDDS, SS, HSLA					•	
CS, FS, DDS, EDDS, SS & HSLAS 50			•			
CS, SS			•			
Various Substrates Available – Inquire	•	•	•	•		•
Various Substrates Available – Inquire	•					



SDI offers in-line acrylic-coated products (resin coat) on hot-rolled galvanized, cold-rolled galvanized, and GALVALUME® steel sheet. Single-invoice processing (heavy-gauge pickling, temper passing, edge trimming, etc.) may be available. Contact your SDI representative for further information and pricing.



# STEEL OPERATIONS

## FLAT ROLLED STEEL – Flat Roll Group

### END MARKETS

With a combined capacity of approximately 11.4 million tons per year, Steel Dynamics' Flat Roll Group offers one of the broadest lines of carbon flat-rolled products available in the industry. We produce hot-rolled, cold-rolled, metallic-coated, painted steel and printed steel at world-class facilities in Butler, Jeffersonville, and Terre Haute, Indiana; Columbus, Mississippi; Pittsburgh, Pennsylvania; and Sinton, Texas. Our steel is used in the manufacture of a wide variety of products, including agricultural machinery, automobiles, appliances, construction products, consumer electronics, culverts, grain

bins, office furniture, pipe and tube and racking as examples. Given the extremely high content of recycled steel used in electric-arc furnace steelmaking, SDI-produced steel is particularly well-suited to applications where conformance to LEED and Green Building guidelines is a consideration. With our circular manufacturing model, Steel Dynamics is raising the bar for sustainable steelmaking with the goal for our EAF steel mill operations to be carbon neutral by 2050 while also increasing their use of renewable electrical energy.

### INDIANA

#### Butler Division

4500 County Road 59  
Butler, Indiana 46721  
(260) 868-8000

#### Jeffersonville Plant

5134 Loop Road  
Jeffersonville, Indiana 47130  
(260) 868-8000

#### Heartland Division

455 West Industrial Drive  
Terre Haute, Indiana 47802  
(812) 299-4157

### PENNSYLVANIA

#### The Techs

(412) 368-4800

#### MetalTech

2400 Second Avenue  
Pittsburgh, Pennsylvania 15219

#### GalvTech

300 Mifflin Road  
Pittsburgh, Pennsylvania 15207

#### NexTech

300 Braddock Avenue  
Turtle Creek, Pennsylvania 15145

### MISSISSIPPI

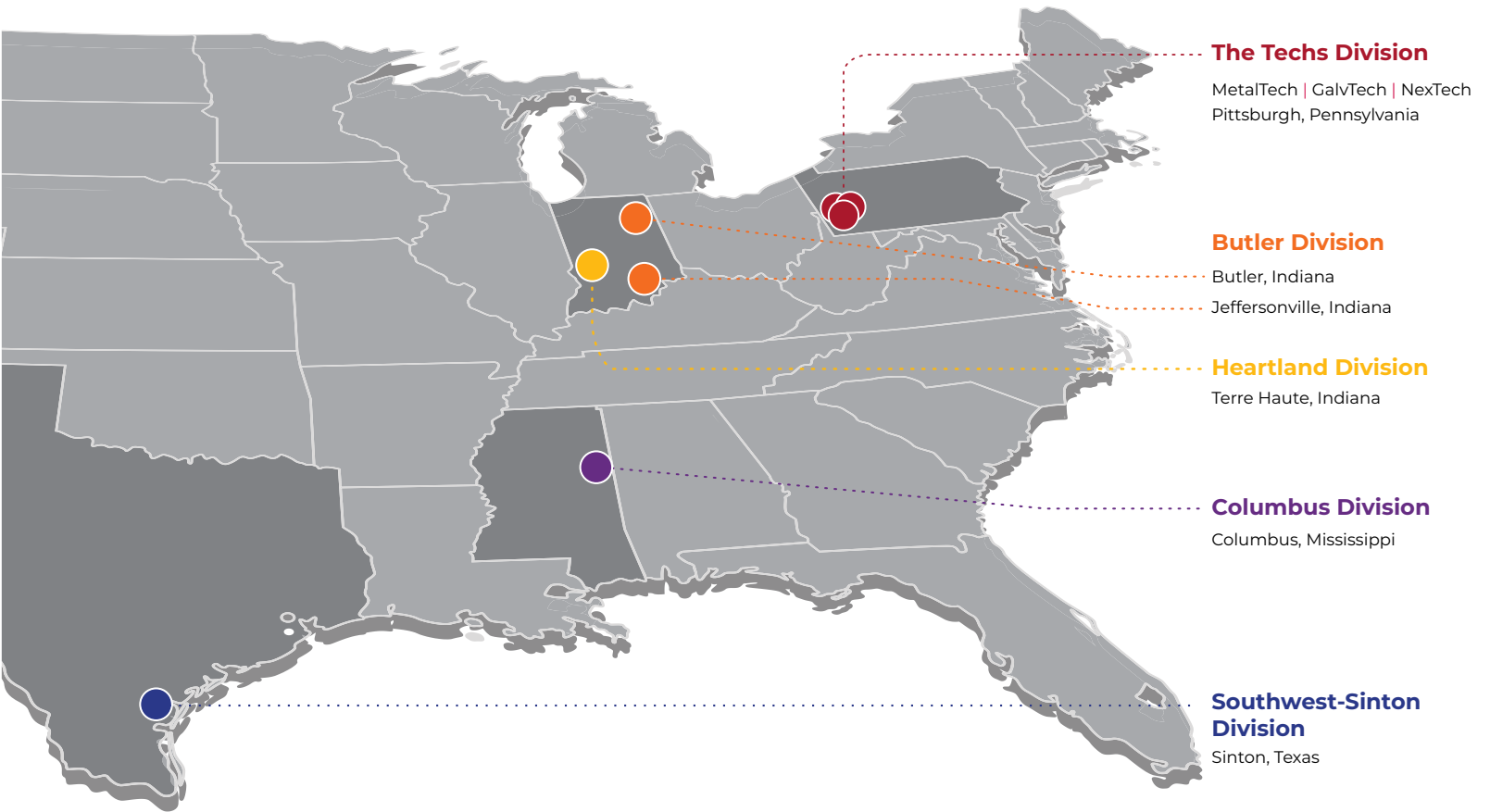
#### Columbus Division

1945 Airport Road  
P.O. Box 1467  
Columbus, Mississippi 39701  
(662) 245-4200

### TEXAS

#### Southwest-Sinton Division

8534 TX-89  
Sinton, Texas 78387  
(361) 424-6200



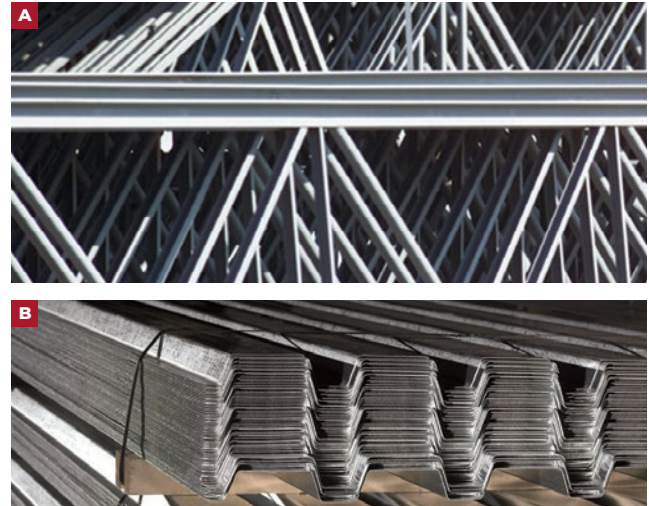
# STEEL FABRICATION SYSTEMS & PRODUCTS

## JOISTS AND DECKING –

New Millennium Building Systems

### END MARKETS

Our joists, joist girders, and decking products are used primarily in the construction of non-residential buildings. **Joist products** provide support for roofs and floors. **Decking** is used to bear flooring material, such as concrete, or to cover roofs. Buildings include commercial, industrial, institutional, and governmental projects, such as shopping centers, big-box stores, fast-food restaurants, drug stores, motels, factories, distribution centers, office buildings, schools, churches, hospitals, and libraries.



Products	Detail
<ul style="list-style-type: none"> <li><b>A</b> Joists</li> <li><b>B</b> Decking</li> </ul>	<p>We produce steel building components: joists and joist girders in a variety of standard designs, as well as special configurations to satisfy unique architectural and structural requirements, including bowstring, arched, scissor, double-pitched, and single-pitched joists. Steel decking includes architectural deck, cellular deck, bridge deck, roof, form and composite floor decking.</p>

## NEW MILLENNIUM BUILDING SYSTEMS [www.newmill.com](http://www.newmill.com)

### INDIANA

6115 County Road 42  
Butler, Indiana 46721  
(260) 868-6000

### ARKANSAS

3565 Highway 32 North  
Hope, Arkansas 71801  
(870) 722-4100

### FLORIDA

1992 NW  
Bascom Norris Drive  
Lake City, Florida 32055  
(386) 466-1300

### NEVADA

8200 Woolery Way  
Fallon, Nevada 89406  
(775) 428-0600

### TENNESSEE

4900 Hungerford Road  
Memphis, Tennessee 38118  
(901) 969-3033

### VIRGINIA

P.O. Box 3400,  
100 Diuguuids Lane

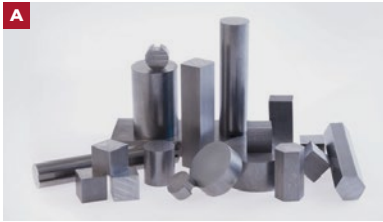
(deliveries only)  
Salem, Virginia 24153  
(540) 389-0211  
(800) 336-5773

### MEXICO (physical address)

Carr. Panamericana 9920  
Col. Puente Alto C.P. 32695  
Cuidad Juarez, Chihuahua,  
Mexico (915) 298-5050

(Texas mailing address)  
6248 Edgemere Blvd.  
PMB #107  
El Paso, Texas 79925

# STEEL FABRICATION SYSTEMS & PRODUCTS



## THREADED ROD / COLD FINISH / HEAT TREAT – Vulcan Steel Products

### END MARKETS

**Cold drawn rounds and shapes** are used to make various parts in a multitude of industries, such as automotive, farm implement, fasteners, and machine parts. Quench and tempered rounds and threaded rods are used anywhere high-strength ductile material is required. End-use markets are oil and gas, bridge and infrastructure projects, alternative energy, and projects such as wind turbines and solar-power installations.

Low-carbon and stainless-steel rods are used in commercial, residential, and industrial construction in the installation of the HVAC, electrical, and plumbing systems. Threaded rod is also used extensively in the CLP Hold-down system in the multi-family construction industry.

### Products

- A** Cold-finished bars and shapes
- B** Quench and tempered bar and threaded rod
- C** Low-carbon and stainless threaded rod

#### VULCAN STEEL PRODUCTS

10 Crosscreek Trail  
Pelham, Alabama 35124  
(800) 768-8522

[www.vulc.com](http://www.vulc.com)

### Detail

Vulcan Steel Products manufactures and stocks cold-finished bars from .1875 to 6 inches in diameter in both carbon and alloy grades. Vulcan produces and stocks flats from 1/8 to 1 inch through 2 by 6 inches and squares and hexes from 3/8 to 3 inches. We stock up to 2 by 6 inch flats.

Our Heat Treat Division is a state-of-the-art facility that uses induction heating to manufacture quench and tempered bars. Our five induction lines can heat-treat diameters from .331 to 4-5/8 inches. Our length capability ranges from 12 to 61 feet. We stock product from 3/8 to 6 inches in 12 to 24 foot lengths in hot-roll, cold-finish, and cold-drawn conditions. We also manufacture and stock threaded rod from 3/8 to 4 inches in diameter with the capability to thread up to 6 inches in diameter and up to 60 foot lengths for special jobs. Standard specifications stocked in both bar and threaded rod are A193 B7/B16, A320 L7/L43, A449, A354, A434, A722, and F1554-105. Vulcan also has the capability to run to customer designed specifications. Vulcan has stress-relieving, tempering and tolling capabilities.

Our threaded rod facility produces low carbon threaded rod from 1/4 to 3 inches in diameter in stock lengths of 3, 6, 10 feet and 12 feet. They're stocked in both plain, zinc, yellow zinc, and HDG finishes. We also produce stainless steel threaded rod from 1/4 to 3 inches in diameter. Various grades are produced: B8, B8M, 304ss, and 316ss (L), and are stocked in 6 and 12 foot lengths.

# LONG PRODUCTS VALUE-ADDED SERVICES

**STRUCTURAL FABRICATION  
& STEEL COATING SERVICES –**  
Marshall Steel & Steel Ventures

## SERVICES END MARKETS

**Fabricated structural steel** is fabricated at our Marshall Steel facility which has the capability to saw, weld, hole punch light weight I beams and other structural members to serve several OEM markets. We service industries such as solar and energy markets with fabricated steel posts that support solar panels. Truck trailers markets with cross members used in flat beds, lowboy, and heavy haulers. Miscellaneous markets for bars that require surface toughness for such applications as blades, conveyors, and other abrasive resistant uses.

**Steel coating services** includes both hot-dip galvanizing along with wax coating capabilities which increases the life expectancy of the product, resulting in a steel that is immensely abrasion resistant, durable in most atmospheric conditions, 100% recyclable, and cost-effective. End uses include beams used as the foundation for solar farms, truck trailer assembled parts, structural applications for heavy industries, and beams for basement reinforcement.

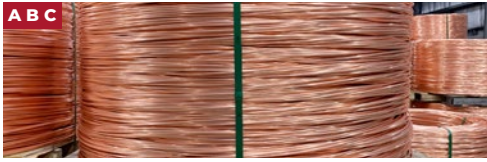


Products	Detail
<p><b>A</b> Fabricated structural steel</p>	<p>Sawing, welding, hole punch/burning capabilities to serve core OEM markets</p>
<p><b>B</b> Steel coating services</p>	<p>Hot-dip galvanizing, wax coating</p>

**MARSHALL STEEL**  
1555 Harbor Ave.  
Memphis, Tennessee 38106  
(901) 946-1124

**STEEL VENTURES**  
200 Harris Road  
Greenup, Kentucky 41144  
(606) 494-1926

# COPPER PRODUCTS



## COPPER ROD AND WIRE – SDI LaFarga COPPERWORKS™

### END MARKETS

**Copper rod and wire** for use in aerospace, automotive, building wire, can wire, data center, electrical, magnet wire, medical, power cable, renewables, telecommunication, and utility markets.

Copperworks is the only rod and wire manufacturer to offer Infinity™ copper rod and wire products, which are manufactured using 100% reclaimed copper. Our proprietary process emits 75% less CO2 emissions than traditional copper manufacturers.

Copperworks also offers a closed loop tolling service, converting our customers' scrap material into finished rod or wire products.



COPPERWORKS™

Products	Detail
<b>A</b> Advantage™ Copper Rod	8mm, 12mm, and 17mm; copper meets or exceeds ASTM B-49 standards
<b>B</b> Infinity™ Copper Rod	8mm, 12mm, 17mm; copper certified as using 100% reclaimed copper, meets or exceeds ASTM B-49 standards
<b>C</b> Elemental™ Copper Rod	8mm, 12mm, and 17mm; ETP copper meets or exceeds ASTM B-49 standards
<b>D</b> Drawn Solid Wire	Solid bare conductor. Sizes range from 6–16 AWG and meet or exceed ASTM B1, B2, B3 standards. Wire can be produced from Advantage, Elemental, and Infinity rod.
<b>E</b> Can Welding Wire	Solid bare conductor utilized in the manufacture of 3-piece food and aerosol cans. Wire meets customer specifications and is delivered in a reusable box that can be utilized for recovering the copper chops generated in the can making process.

### SDI LAFARGA COPPERWORKS™

1640 South Ryan Road  
New Haven, Indiana 46774  
(260) 748-6565

# ALUMINUM PRODUCTS

## FLAT ROLLED ALUMINUM – Aluminum Dynamics

### END MARKETS

**Aluminum can sheet** products primarily cater to the packaging industry, specifically for beverage cans, meeting requirements for strength, durability, and formability to ensure product integrity and efficient manufacturing. **Automotive aluminum sheet**, tailored for weight reduction and performance enhancement, is used in vehicle components such as body panels, body structures, and reinforcements, contributing to lightweighting, rigidity, and crashworthiness.

**Common industrial alloys** serve primarily construction and manufacturing industries. They are used in products like building materials, consumer goods, electronics, truck trailers, and machinery components where lightweight, corrosion resistance, and malleability characteristics are desired.



### ALUMINUM DYNAMICS

3413 Charleigh D. Ford Jr Drive  
Columbus, Mississippi 39701  
(260) 969-3500



# ALUMINUM PRODUCTS

## FLAT ROLLED ALUMINUM – Aluminum Dynamics

Products	Detail
<p><b>A</b> <b>Can Sheet Market</b></p> <p>3104 Can Body Stock &amp; Bottle Stock</p> <p>5182 Alloy Can End &amp; Tab</p>	<p>Thickness range: .0096" – .0200" thick – H19 (can body) and H24; width range: 55" – 71" wide</p> <p>Thickness range: .008" – .015" (inquire capability outside this range); Width range: 56" – 62"+ (inquire capability outside this range)</p>
<p><b>B</b> <b>Automotive</b></p>	<p>Width range: ~2,300 max finished width; Thickness range: 0.4 to &gt; 4.0 mm; Alloys available: 5xxx &amp; 6xxx alloys for closures, structures, and reinforcements</p>
<p><b>C</b> <b>Common Alloy / Industrial</b></p>	<p>Width range: ~2350 max finished width Thickness range: 0.3 to &gt; 4mm Alloys available: 3xxx, 5xxx &amp; 6xxx</p>



## ALUMINUM ALLOYS – Superior Aluminum Alloys

### END MARKETS

Serving a wide variety of manufacturing markets, Superior Aluminum Alloys produces the highest quality **aluminum alloys** available on the market today at a competitive price. Our plant is strategically located near major interstates to provide convenient access to both vendors and customers.

Superior offers a variety of shapes and alloys including:

- molten metal transport
- 1% and 3% alloys
- low copper alloys
- piston alloys
- grade 1 super low mg deox aluminum cones and 25lb. bar

**SUPERIOR ALUMINUM ALLOYS**  
14214 Edgerton Rd  
New Haven, Indiana 46774  
(260) 749-7599

# METALS RECYCLING

## FERROUS SCRAP – Omni

Omni purchases metals, (*examples shown to the right*) to be processed for sale. Processing at our facilities includes shredding, compacting, baling, shearing, and bundling— yielding various types and grades of ferrous scrap (*shown below*). All recycled steel is sold to steel mills and foundries.

## PRODUCTS WE SELL



**E** No. 1 bundles



**F** No. 1 busheling



**G** No. 2 shredded



**H** Plate and structural



**I** No. 1 heavy melt



**J** Turnings

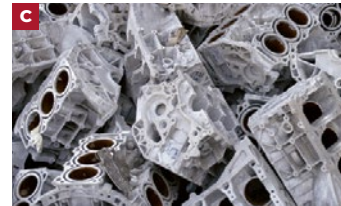
## PRODUCTS WE BUY



**A** Crushed automobiles



**B** Industrial scrap



**C** Clean cast parts



**D** White goods/Sheet iron

CONTACT INFORMATION ON THE FACING PAGE.

## METALS RECYCLING

### NON-FERROUS SCRAP – Omni

We buy and sell non-ferrous scrap, which includes precious metals, aluminum, copper, electronic scrap (e-scrap), stainless, alloys, and tool metals, as well as recover non-ferrous metals from our shredding operations. We also operate facilities converting non-ferrous scrap into forms useful to industry, such as secondary aluminum alloys and copper, bronze, and stainless steel in a variety of forms.



The above photos are representative of the wide variety of recycled metals Omni buys and sells.



**Omni**  
7575 West Jefferson Boulevard  
Fort Wayne, Indiana 46804

(260) 422-5541  
(800) OMNI-789

